



THE STORY WE'VE BUILT

Every inch of the steel we produce reflects our vision for growth, promises quality, and is dedicated to building tomorrow's infrastructure today.

GPH ispat is the future of steel, where innovation and excellence converge.

Committing to sustainability, we make products that are built to last and designed to uplift communities and drive progress. We are the backbone for modern life, bringing the revolutionary Quantum Electric Arc Furnace to Asia and crafting the world's finest 100% pure Quantum Steel, an innovation unmatched in South Asia.

MISSION

The trusted brand of Bangladesh leading the steel sector with innovative products leveraging cutting edge technology.

VISION

To provide the foundation for building the infrastructure of Bangladesh towards High-Income-Country (HIC) with the true GPH philosophy.

VALUES

-Appreciate what is given to us by Almighty

-Grow through learning best practices home and beyond

-Innovation is key to our product and service delivery

-Leverage the power of Teamwork

-Empower people to deliver

OUR BRAND

At GPH ispat, our brand is built around **Forging the Future**. Everything we do and how we do it revolves around enabling progress and empowering our customers, communities, employees, partners, businesses, and shareholders to shape a stronger and more sustainable tomorrow.

The promise of **Forging the Future** stands on a foundation of:

- Unwavering commitment to long-term growth and excellence
- Innovation and advancement through state-of-the-art technology
- Sustainability in action for a greener, more resilient planet
- Delivering trust through reliability and quality
- Collaboration that builds bonds, not just transactions

We embody this vision with the WORLD'S BEST GPH QUANTUM STEEL. As a Bangladeshi steel manufacturer with global standards, GPH ispat is more than just steel; we are the backbone of progress and development. Together, we are shaping the infrastructure, dreams, and ambitions of today and tomorrow.

WE EMBODY THIS VISION TOWARD

A GREEN FUTURE WITH SUSTAINABLE STEEL

As a Bangladeshi steel manufacturer with global standards, GPH ispat is more than just steel; we are the backbone of sustainable progress and development. We are committed to manufacturing sustainable steel with our green practices. We are shaping the infrastructure, dreams, and ambitions of today while preserving the future for generations to come.



COMPANY OVERVIEW

GPH ispat Ltd., one of the leading steel manufacturers in Bangladesh, stands for God Fearing, Plain Living, and High Thinking. Established in 2006, the company began commercial production in 2008 with an initial capacity of 84,000 metric tons of M.S. Billet and 120,000 metric tons of M.S. Rod. Over the years, GPH has expanded its footprint in the steel industry with a commitment to quality, innovation, and sustainability.

GPH ispat is a pioneer in producing low and medium-carbon alloy steel billets, the primary ingredient for manufacturing graded steel bars. The company not only caters to domestic demand but also exports billets and bars, meeting international standards with world-class quality. This positions GPH as a key contributor to the growth of Bangladesh's economy and infrastructure.

In 2020, GPH revolutionized steel manufacturing in Asia by introducing the first Quantum Electric Arc Furnace and Winlink Technology. This state-of-the-art innovation ensures production efficiency, reduced energy consumption, and annual production capacity exceeding one million metric tons, including rebar and medium-section products. With a Level-2 automation system, GPH maintains superior product quality and consistent production.

GPH is deeply committed to sustainability and environmental preservation. The company has implemented a rainwater harvesting system, avoiding the use of underground water in production. Its Water Treatment Plant (WTP) operates with a zero-discharge system, ensuring 100% recycling of water. Additionally, GPH is equipped with the world's most efficient de-dusting system, meeting World Bank environmental standards.

With a focus on innovation, sustainability and community welfare. GPH ispat is shaping a stronger. brighter tomorrow, making it a cornerstone of Bangladesh's industrial progress.



Scrap Processing



Quantum EAF Steel Making and Primary Refining



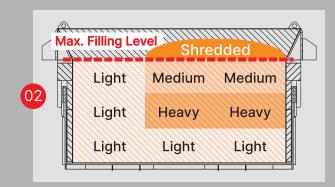
Hot Charging Through IH/Reheating



Rolling Through H-V Stands



Tying and Bundling



Recipe Preparation



Scrap Charging



Scrap Pre-heating



Siphonic Tapping



Secondary Refining Through LRF



Continuous Close Casting Through High-speed CCM



Storing



Delivery

TECHNOLOGICAL FAIDRES

To guarantee the highest quality steel bar, GPH Ispat Limited has introduced Quantum EAF technology in Bangladesh, the first installment of such advanced technology in Asia. Quantum **Electric Arc Furnace (QEAF)** technology enables four iconic features that none have yet!

The scrap Pre-heating system, Siphonic Tapping system, **High-speed Caster, and Winlink** system have given GPH ispat supreme capability to dominate in the market, producing 100% reliable steel bars for the reinforcement in concrete.

UNIQUE FEATURES OF GPH ISPAT



Pre-heating

The main raw material scrap is collected from different sources. and it contains harmful elements like paint, galvanized coating materials, dust, rust, moisture and other impurities. The scrap pre-heating system of QEAF burns out toxic impurities at 600°C from steel scrap. It helps make steel pure, and free from toxic elements like zinc, phosphorus, lead, sulfur, etc. This optimized preheating system enables maximum use of off-gas energy, which otherwise would have been wasted, leading to a sustainable process.



Siphonic Tapping

Efficient slag-making and ensuring steel is free from slag are both crucial in steel-making. Slag-free pure steel collection is possible in QEAF as it facilitates the Siphonic Tapping system. Thanks to the Furnace Advanced Slag-free Tapping (FAST) System, having a special dam made from refractory helps collect steel from the furnace bottom with 4° tilting angle maintaining 70-ton hot heel. For which, no slag is permitted to mix with liquid steel in the ladle.



Fast Casting

High-speed casting enables casting billets at higher speeds compared to conventional steel plants. Such speeds are possible only when the steel is of the highest purity and quality. At GPH Ispat Limited, lower levels of sulfur are maintained and the rest sulfur is compensated using manganese in such a way as to have Mn/S ratio over 30.



Winlink

Strength in rebar comes from the combined effect of chemical composition, grain refinement, and thermo-mechanical treatment (TMT). Winlink feature of GPH ispat synchronizes steel temperature, water pressure, water flow, and mill speed in a scientific way to get perfect match in mechanical properties, with close tolerance, like yield strength, tensile strength, elongation and in bending properties.

PRODUCT AND SERVICE PORTFOLIO

1. MS Billet

- 160 mm², 12 meters
 130 mm², 12 meters

2. MS Rebar

- Diameter 8, 10, 12, 14, 16, 18, 20, 22, 25, 28, 32, 40 and 50 mm
- B420DWR, B500DWR, B600C-R and B600D-R



3. Square bar 10 mm² bar, 6 meters 12 mm² bar, 6 meters





4. Rebar Couplers

- JT regular coupler (12 mm to 40 mm)
- JT reducer coupler (40-32, 32-25, 25-20, 32-28, 28-25)
- JT terminator coupler (25 mm and 32 mm)
- Locknut (20, 25 and 32 mm)



5. Cut & Bend Service

- Design optimization service
- BBS service
- 'Q-Cut' service (up to 14 meter as per BBS)
- 'Q-Bend' service (Any shape as per BBS)
- 'Q-Ring' service (As per BBS)
- 'Q-Thread'

CHEMICAL PROPERTIES OF RIBBED BAR

| | | Chemical composition of product analysis (Maximum values of mass fractions, in percentage) | | | | | | |
|---------|-----------------------|--|---------|-----------|------------|--------|----------|-------|
| Grade* | Standard* | Carbon | Silicon | Manganese | Phosphorus | Sulfur | Nitrogen | CEV** |
| B420DWR | *GPH QUANTUM STANDARD | 0.32 | 0.30 | 1.10 | 0.025 | 0.035 | 0.011 | 0.56 |
| | BANGLADESH STANDARD | 0.33 | 0.60 | 1.56 | 0.048 | 0.048 | 0.014 | 0.61 |
| B500DWR | *GPH QUANTUM STANDARD | 0.32 | 0.30 | 1.00 | 0.025 | 0.035 | 0.011 | 0.54 |
| | BANGLADESH STANDARD | 0.35 | 0.60 | 1.88 | 0.048 | 0.048 | 0.014 | 0.66 |
| B600C-R | *GPH QUANTUM STANDARD | 0.30 | 0.30 | 1.00 | 0.025 | 0.035 | 0.011 | 0.52 |
| | BANGLADESH STANDARD | - | - | - | 0.070 | 0.070 | - | - |
| B600D-R | *GPH QUANTUM STANDARD | 0.33 | 0.30 | 1.30 | 0.025 | 0.035 | 0.011 | 0.61 |
| | BANGLADESH STANDARD | 0.40 | 0.60 | 1.88 | 0.048 | 0.048 | - | 0.72 |

Alloy elements, such as Cu, Ni, Cr, Mo, V, Nb, Ti and Zr, may be added by agreement between the manufacturer and purchaser.

^{*} Typical values for 95% of batch

^{**}Aligned with ASTM A706

MECHANICAL PROPERTIES OF RIBBED BAR

| Grade | Standard* | Yield Strength, YS | | Tensile Strength, | TS/YS Ratio | % Elongation at max.force Agt, | % Elongation after fracture, G.L.=5D | |
|---------|--|--------------------|------------|-------------------|-------------|--------------------------------|--------------------------------------|--|
| diddo | otanaara | MPa (min.) | MPa (max.) | YS MPa (min.) | (min.) | G.L. 200mm (min.) | mm (min.) | |
| B420DWR | *GPH QUANTUM STANDARD | 440 | 480 | 550 | 1.26 | 8.5 | 18 | |
| B420DWR | BANGLADESH STANDARD (ISO 6935-2:2021) | 420 | 546 | 525 | 1.25 | 8 | 16 | |
| B500DWR | *GPH QUANTUM STANDARD | 520 | 580 | 655 | 1.26 | 8.5 | 16 | |
| BSOODWR | BANGLADESH STANDARD (ISO 6935-2:2021) | 500 | 650 | 625 | 1.25 | 8 | 13 | |
| B600C-R | *GPH QUANTUM STANDARD | 620 | 675 | 720 | 1.16 | 7.5 | 12 | |
| | BANGLADESH STANDARD (ISO 6935-2:2021) | 600 | - | 690 | 1.15 | 7 | 10 | |
| B600D-R | *GPH QUANTUM STANDARD | 620 | 675 | 780 | 1.26 | 8.5 | 12 | |
| | BANGLADESH STANDARD (ISO 6935-2:2021) | 600 | 720 | 750 | 1.25 | 8 | 10 | |

Note: All the ductility properties are aligned with ASTM A706

BEND AND REBEND PROPERTIES OF RIBBED BAR

| Standard* | Rebar Diameter, d (mm) | Mandrel Diameter (mm) | |
|--|------------------------|-----------------------|--|
| | d ≤ 16 | 3d | |
| GPH QUANTUM B500DWR/ B600C-R/ B600D-R/ B420DWR | 16 < d ≤ 32 | 6d | |
| | 32< d ≤ 50 | 7d | |
| | d ≤ 16 | 3d | |
| BDS ISO 6935-2:2021 B500DWR/ B600C-R/B600D-R/ B420DWR | 16 < d ≤ 32 | 6d | |
| | 32< d≤ 50 | 7d | |

| Rebar Diameter. | ACI 318-19 | BNBC2O2O | | |
|-----------------|-------------------------------------|---------------------------------|--|--|
| d mm | Minimum inside Bend Diameter, mm | Minimum Diameter of Bend, mm | | |
| 10 ≤ d ≤ 25 | 6d | 6d | | |
| 25 ≤ d ≤ 40 | 8d | 8d | | |
| 40 ≤ d ≤ 57 | 10d | 10d | | |

| Standard* | Rebar Diameter, d (mm) | Mandrel Diameter (mm) | |
|---|------------------------|-----------------------|--|
| | d ≤ 16 | 5d | |
| GPH QUANTUM B500DWR/ B420DWR | 16 < d ≤ 25 | 8d | |
| | 25< d ≤ 50 | 10d | |
| | d ≤ 16 | 5d | |
| BDS ISO 6935-2:2021 B500DWR/ B420DWR | 16 < d ≤ 25 | 8d | |
| | 25 < d ≤ 50 | 10d | |

As per BDS ISO 6935-2:2021, Re-bending is not **prescribed** in rebar grades B600C-R, B600D-R.

"THE GOOD LORD MADE US ALL
OUT OF IRON. THEN HE TURNS
UP THE HEAT TO FORGE SOME
OF US INTO STEEL."

— MARIE OSMOND

^{*} Typical values for 95% of batch

WHY IS GPH QUANTUM THE WORLD'S

BEST?



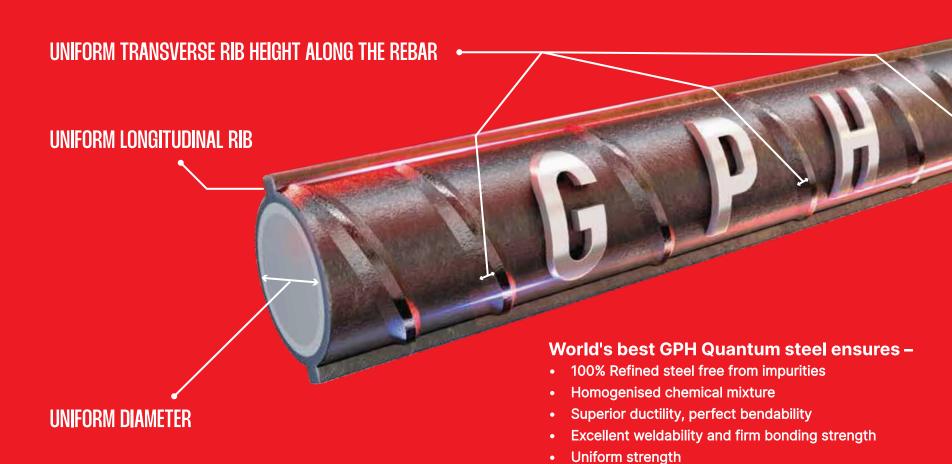
World's best, 100% pure GPH Quantum steel is made within the Quantum Electric Arc Furnace. GPH has brought Quantum technology to Asia for the first time, which is also the only one of its kind in South Asia.

THREE LAYERS DEPICTING
THE INTERNATIONAL QUALITY

Tempered Martensite Ring for STRENGTH

Ferrite & Pearlite Core for Enhancing DUCTILITY

Mixed Bainite Ring



Earthquake resistant

Corrosion resistant

Can be customized from 8 to 50 mm as per requirement.

MASS PER UNIT LENGTH & ITS TOLERANCES

| All Grade | Nominal Diameter (mm) | Nominal Mass per unit length (Kg/m) | Tolerances (%) | Mass per unit length (Kg/m) | |
|---|--------------------------|--|----------------|-----------------------------|---------|
| | | | | Minimum | Maximum |
| *GPH QUANTUM Standard | | 0.395 | -5.1 to 0.0 | 0.375 | 0.395 |
| Bangladesh Standard (ISO 6935-2:2021) | 8 | 0.395 | ±8 | 0.363 | 0.427 |
| *GPH QUANTUM Standard | 10 | 0.617 | -4.1 to 0.0 | 0.592 | 0.617 |
| Bangladesh Standard (ISO 6935-2:2021) | 10 | 0.617 | ±6 | 0.580 | 0.654 |
| *GPH QUANTUM Standard | 10 | 0.888 | -3.4 to 0.0 | 0.858 | 0.888 |
| Bangladesh Standard (ISO 6935-2:2021) | 12 | 0.888 | ±6 | 0.835 | 0.941 |
| *GPH QUANTUM Standard | 14 | 1.210 | -3.0 to 0.0 | 1.173 | 1.210 |
| Bangladesh Standard (ISO 6935-2:2021) | 14 | 1.210 | ±5 | 1.137 | 1.283 |
| *GPH QUANTUM Standard | 10 | 1.580 | -2.6 to 0.0 | 1.539 | 1.580 |
| Bangladesh Standard (ISO 6935-2:2021) | 16 | 1.580 | ±5 | 1.501 | 1.659 |
| *GPH QUANTUM Standard | 40 | 2.000 | -2.4 to 0.0 | 1.952 | 2.000 |
| Bangladesh Standard (ISO 6935-2:2021) | 18 | 2.000 | ±5 | 1.900 | 2.100 |
| *GPH QUANTUM Standard | 200 | 2.470 | -2.1 to 0.0 | 2.417 | 2.470 |
| Bangladesh Standard (ISO 6935-2:2021) | 20 | 2.470 | ±5 | 2.347 | 2.594 |
| *GPH QUANTUM Standard | 00 | 2.980 | -1.7 to 0.0 | 2.930 | 2.980 |
| Bangladesh Standard (ISO 6935-2:2021) | 22 | 2.980 | ±4 | 2.831 | 3.129 |
| *GPH QUANTUM Standard | 25 | 3.850 | -1.5 to 0.0 | 3.792 | 3.850 |
| Bangladesh Standard (ISO 6935-2:2021) | 25 | 3.850 | ±4 | 3.696 | 4.004 |
| *GPH QUANTUM Standard | 28 | 4.840 | -1.5 to 0.0 | 4.765 | 4.840 |
| Bangladesh Standard (ISO 6935-2:2021) | 28 | 4.840 | ±4 | 4.646 | 5.034 |
| *GPH QUANTUM Standard | 32 | 6.310 | -1.2 to 0.0 | 6.235 | 6.310 |
| Bangladesh Standard (BDS ISO 6935-2:2021) | 32 | 6.310 | ±4 | 6.058 | 6.562 |
| *GPH QUANTUM Standard | 40 | 9.860 | -1.2 to 0.0 | 9.741 | 9.860 |
| Bangladesh Standard (ISO 6935-2:2021) | 40 | 9.860 | ±4 | 9.466 | 10.254 |
| *GPH QUANTUM Standard | 50 | 15.420 | -1.0 to 0.0 | 15.266 | 15.420 |
| Bangladesh Standard (ISO 6935-2:2021) | 50 | 15.420 | ±4 | 14.803 | 16.037 |

| Variation Limit | | Mass | Mass of each 12 meter pos per KG | | | No. of 12 meter pcs per MT | | | |
|-----------------|---------|----------------|----------------------------------|---------|----------------|----------------------------|---------|--|--|
| Minimum | Maximum | Nominal weight | Minimum | Maximum | Nominal weight | Minimum | Maximum | | |
| 7.80 | 8.00 | 4.740 | 4.500 | 4.740 | 211.0 | 222.2 | 211.0 | | |
| 7.68 | 8.32 | 4.740 | 4.361 | 5.119 | 211.0 | 229.3 | 195.3 | | |
| 9.80 | 10.00 | 7.404 | 7.104 | 7.404 | 135.1 | 140.8 | 135.1 | | |
| 9.70 | 10.30 | 7.404 | 6.960 | 7.848 | 135.1 | 143.7 | 127.4 | | |
| 11.80 | 12.00 | 10.656 | 10.296 | 10.656 | 93.8 | 97.1 | 93.8 | | |
| 11.64 | 12.36 | 10.656 | 10.017 | 11.295 | 93.8 | 99.8 | 88.5 | | |
| 13.80 | 14.00 | 14.520 | 14.076 | 14.520 | 68.9 | 71.0 | 68.9 | | |
| 13.58 | 14.42 | 14.520 | 13.649 | 15.391 | 68.9 | 73.3 | 65.0 | | |
| 15.80 | 16.00 | 18.960 | 18.468 | 18.960 | 52.7 | 54.1 | 52.7 | | |
| 15.60 | 16.40 | 18.960 | 18.012 | 19.908 | 52.7 | 55.5 | 50.2 | | |
| 17.80 | 18.00 | 24.000 | 23.424 | 24.000 | 41.7 | 42.7 | 41.7 | | |
| 17.56 | 18.46 | 24.000 | 22.800 | 25.200 | 41.7 | 43.9 | 39.7 | | |
| 19.81 | 20.00 | 29.640 | 29.004 | 29.640 | 33.7 | 34.5 | 33.7 | | |
| 19.51 | 20.51 | 29.640 | 28.158 | 31.122 | 33.7 | 35.5 | 32.1 | | |
| 21.81 | 22.00 | 35.760 | 35.160 | 35.760 | 28.0 | 28.4 | 28.0 | | |
| 21.43 | 22.53 | 35.760 | 33.972 | 37.548 | 28.0 | 29.4 | 26.6 | | |
| 24.81 | 25.00 | 46.200 | 45.504 | 46.200 | 21.6 | 22.0 | 21.6 | | |
| 24.48 | 25.48 | 46.200 | 44.352 | 48.048 | 21.6 | 22.5 | 20.8 | | |
| 27.81 | 28.00 | 58.080 | 57.180 | 58.080 | 17.2 | 17.5 | 17.2 | | |
| 27.45 | 28.57 | 58.080 | 55.757 | 60.403 | 17.2 | 17.9 | 16.6 | | |
| 31.81 | 32.00 | 75.720 | 74.820 | 75.720 | 13.2 | 13.4 | 13.2 | | |
| 31.35 | 32.63 | 75.720 | 72.691 | 78.749 | 13.2 | 13.8 | 12.7 | | |
| 39.76 | 40.00 | 118.320 | 116.892 | 118.320 | 8.5 | 8.6 | 8.5 | | |
| 39.18 | 40.78 | 118.320 | 113.587 | 123.053 | 8.5 | 8.8 | 8.1 | | |
| 49.78 | 50.00 | 185.040 | 183.192 | 185.040 | 5.4 | 5.5 | 5.4 | | |
| 49.00 | 51.00 | 185.040 | 177.638 | 192.442 | 5.4 | 5.6 | 5.2 | | |

2 TYPES OF SERVICE

COUPLER AND GCTL SERVICE

Introducing GPH Construction Technologies Ltd. (GCTL): Transforming Rebar Solutions

GCTL, a sister concern of GPH ispat, proudly brings an all-in-one service designed to revolutionize the construction process through simplifying rebar-related tasks, reducing material waste, and saving time for contractors, engineers, and developers. With GCTL, GPH ispat takes a significant step forward in enhancing customer satisfaction and setting new benchmarks in the construction industry.

"THE FINEST STEEL HAS TO GO THROUGH THE HOTTEST FIRE"

— RICHARD M. NIXON

GCTL: TRANSFORMING REBAR SOLUTIONS

Design Optimization Service

Our Design Optimization Service simplifies construction while cutting costs and reducing waste to accelerate project timelines.

- Efficient Material Utilization
- Enhanced Structural Integrity
- Time Savings in Execution

Bar Bending Schedule (BBS) Service

Our BBS Service delivers precise and detailed rebar schedules, ensuring a seamless construction process and eliminating errors in execution.

- Accurate Rebar Quantification
- Simplified Construction Planning
- Cost and Time Efficiency

Customized Rebar Cutand Bend Service

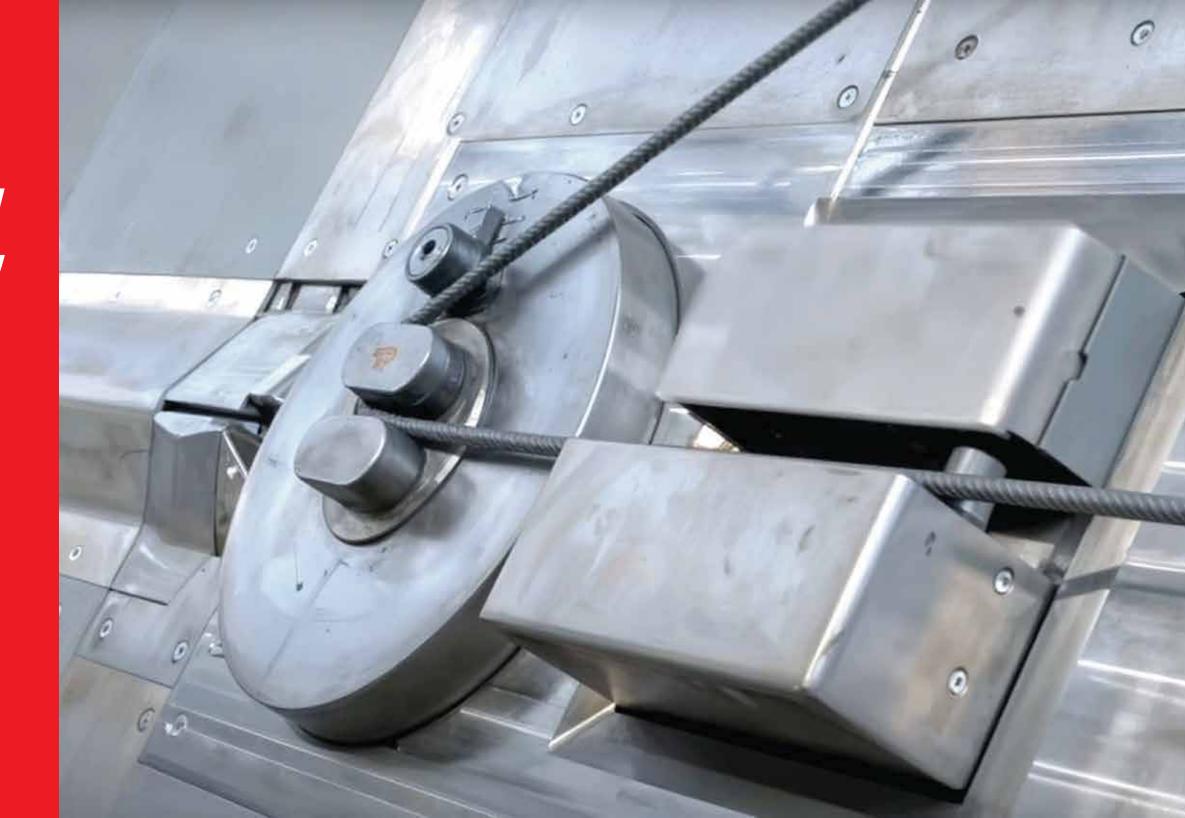
Our Customized Rebar Cut and Bend Service provides ready-to-use rebar tailored to your project's specific requirements, saving time and resources.

- Precision Tailoring
- Enhanced Construction Speed
- Reduced Labor Costs

Coupler and Threading Service

Our Coupler and Threading Service offers a reliable and innovative solution for rebar splicing, ensuring strength and efficiency in construction projects.

- Strong and Reliable Joints
- Ease of Assembly
- Material Savings



REINFORGING THE FUTURE RESPONSIBLY

ESTABLISHMENT OF ECO-FRIENDLY ADVANCED TECHNOLOGY

In its pursuit of national prosperity, GPH ispat has been contributing to the steel industry for years. However, with a growing awareness of environmental conservation, GPH ispat became the first in Bangladesh and Asia to adopt the environment friendly Quantum Electric Arc Furnace (QEAF) technology, aligning with **Bangladesh's Nationally Determined** Contribution (NDC) to mitigate the adverse effects of climate change. This technology directly contributes to environmental improvement by pre-heating scrap, reducing electricity consumption by 50%, and cutting natural gas usage by over 50%, saving approximately 26.46 million cubic meters annually. Instead of mining raw iron ore, GPH ispat recycles steel scrap. This recycling process reduces CO₂, emissions by 1.67 tons per ton of steel produced, compared to using raw iron ore. Through this initiative, GPH ispat significantly reduces environmental waste and greenhouse gas emissions, making a crucial contribution to the environment.



AIR POLLUTION CONTROL

To control air pollution, GPH ispat has installed a world-class Off-Gas Treatment Plant, reducing emissions to 10 micrograms per cubic meter, significantly below national and international standards. This plant captures harmful emissions, such as nitrogen oxides, carbon monoxide and other pollutants, keeping the air clean and free from harmful elements. In addition to meeting the International Finance Corporation (IFC) air emission standards, GPH ispat contributes directly to the NDC Roadmap, which focuses on reducing industrial greenhouse gas emissions and improving air quality. This initiative reinforces the company's sustainability strategy and positions GPH ispat as a pioneer in implementing innovative pollution control methods.

RAINWATER HARVESTING

To alleviate water scarcity and reduce dependence on groundwater, GPH ispat, based on research by the Institute of Water Modeling (IWM), has constructed a rainwater harvesting reservoir at the foothills. By building artificial dams along the slopes, GPH ispat has created a reservoir capable of storing 1.5 million cubic meters of rainwater across a 55-acre area. Additionally, GPH ispat ensures 100% water reuse in production through the Zero Liquid Discharge (ZLD) system. Wastewater from the plant is treated in a state-of-the-art water treatment plant, allowing it to be reused entirely, with no water being wasted or discharged into drains or sewers. This initiative has eliminated reliance on groundwater and contributes significantly to the United Nations Sustainable Development Goal (SDG) 6: Clean Water and Sanitation.

USE OF RENEWABLE **ENERGY**

To reduce carbon impact and electricity costs, GPH ispat has implemented renewable energy solutions, including a 6.05 MW Solar Photovoltaic (PV) System on its factory rooftops. This system reduces carbon emissions by approximately 89,000 tons annually, decreasing dependency on fossil fuels and contributing to Bangladesh's renewable energy goals. GPH ispat collaborates with the government and international organizations to expand its renewable energy capacity, directly supporting SDG 7: Affordable and Clean Energy. This initiative reflects GPH ispat's active role in transforming Bangladesh into a low-carbon economy.







QUALITY **MANAGEMENT**

Quality management in GPH Ispat Limited is of the utmost importance to ensure absolute purity in steel. We ensure all pillars of a reliable QMS system through:

- Raw Material Quality Control
- **Process Monitoring**
- **Testing and Inspection**
- **Documentation and Traceability**
- **Compliance and Certifications**

Effective quality management and an accredited laboratory in GPH ispat ensure product reliability, safety, and customer satisfaction while minimizing waste and production costs, maintaining the highest level of quality.

FOR THE NOT ONLY FOR THE **BRAND**



Testing and Inspection

PAY EXTRA













Figure: Laboratory facilities of GPH ispat accredited laboratory.







ACCREDITATION





PROFILOMETER







RESEARCH & DEVELOPMENT

At GPH ispat, innovation drives our relentless pursuit of excellence through our Research & Development (R&D) the department has led to the introduction of new products, including the high-strength 600 grade rebars, with the highest ductility class in the world. Our R&D

efforts extend beyond the present, paving the way for a stronger, more sustainable future in steelmaking and construction. At GPH ispat, we don't just adapt to change - we lead it.

INTERNAL RESEARCH

Manual bending machine

Our newly designed manual rebar bending machine, developed by our R&D department to offer enhanced precision and durability for construction projects. This is especially important for Bangladesh, where a lack of proper rebar bending practice in rural areas may lead to sub-standard construction projects.

- 1. Ergonomic Design
- 2. Precision Bending
- 4. Compact & Portable
- 5. Multi-size Compatibility

RESEARCH WITH EXTERNAL COLLABORATORS

- 1. Bangladesh University of Engineering and Technology (BUET)
 - 1.1. Department of Civil Engineering, BUET
 - 1.2. Material Research Center, BUET
- 2. Public Works Department
 - 2.1. Ministry of Housing and Public Works
- 3. Military Institute of Science and Technology (MIST)
 - 3.1. Department of Civil Engineering
- 4. Chittagong University of Engineering and Technology (CUET)

- 3. Durability



FROM ENVIRONMENTAL AND SAFETY

GPH Ispat Limited stands as a beacon of innovation and sustainability in Bangladesh's steel industry, redefining industrial growth with a commitment to environmental stewardship and cutting-edge technology. As the first in Asia to adopt the revolutionary Quantum Electric Arc Furnace (QEAF), GPH has set new benchmarks by slashing CO₂ emissions and energy consumption, achieving Bangladesh's NDC goals a decade ahead of schedule. Instead of mining raw iron ore, GPH ispat recycles steel scrap, which reduces CO2 emissions by 1.67 tons per ton of steel produced. Its advanced

Off-Gas Treatment Plant ensures air emissions far below international standards, a 55-acre rainwater harvesting reservoir stores 1.5 million cubic meters, coupled with a Zero Liquid Discharge system, eliminates water waste. A 6.05 MW solar PV system further underscores GPH's dedication to renewable energy, cutting carbon emissions by 89,000 tons annually.

Beyond technology, GPH has planted over 200,000 trees, fostering biodiversity and creating a vibrant ecosystem. GPH's excellence is recognized globally through certifications like ISO 9001, ISO 14001, and

ISO 45001, reflecting its high standards in quality, environmental management, and occupational health and safety. Adding to its accolades. GPH has been honored as SDG Brand Champion in 2023 and 2024, showcasing its alignment with the United Nations Sustainable Development Goals. Recognized for its alignment with UN SDGs and ethical values, GPH ispat is not just a leader in sustainable steel but a global trailblazer in sustainable industrial transformation.



Monthly PEP Talk



In-house training



In-house Best EHS Performe



Mock Drill

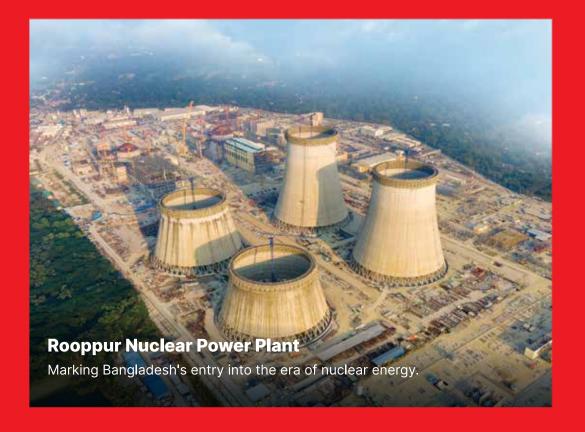
MEGA PROJECTS IN BANGLADESH











TA Tower

A spectacular addition to the busy arena of Malibagh. The tallest building of the country.



WELCOMES SMART CONSTRUCTION



From design optimization by expert engineers to pre-cut and pre-bend rebar, precise Bar Bending Schedule (BBS), Q-Cut, Q-Bend, and Q-Joint services; GPH ispat brings the world renowned coupler brand Leviat, from a Fortune 500 company, to Bangladesh to ensure perfect coordination at every stage of construction. Certified by UK CARES, Leviat couplers are tested for slip and fatigue. They feature a special thread and unique chemical composition. Using couplers reduces the need for too many rebars, saving on costs. Couplers also reduce rebars congestion at joints, thereby improving the overall quality of the concrete.

GPH ONE SERVICES



Q-Cutting



Q-Bending



Q-Join



Q-Threading



Design Optimization



Bar Bending Schedule (BBS



Vetting & Value Engineering



GPH ISPAT LIMITED

Registered Office

Crown Chamber, 325 Asadgonj, Chattogram-4000, Bangladesh Tel: +88 031 631460, Fax: +88 031 610995, Email: info@gphispat.com.bd

Dhaka Office

Land View Commercial Center (7th & 8th Floor)
28 Gulshan North C/A, Circle-2, Dhaka-1212, Bangladesh
Tel: +88 02 222260177, 222280366, Email: salesdhk@gphispat.com.bd

Corporate Office & Plant

Masjiddah, Kumira, Sitakunda, Chattogram, Email: factory@gphispat.com.bd

www.gphispat.com.bd

